



JJ Engineering (Birmingham) Limited - Press Plant Specification - April 2010

Automatic Presses

Press	Make	Tonnage	Key	Frict	Cush	Coil Fed	Bow Fed	Auto load	Max Coil Width	Max Coil Thickness	Bed Area	Stroke	Shut Max	Shut Min	SPM
A1	Seuthe	315		Y		Y			340	4	1550 x 1120	50	330	230	60
A2	Spiertz	250		Y		Y			430	5	1315 x 1140	152	385	235	45
A3	Seyi	160		Y		Y			400	4	1600 x 760	130	400	300	0 - 72
A4	Schuler	160		Y		Y			300	3	1100 x 1020	152	355	225	0 - 60
A5	Erfurt	250		Y		Y			600	5	1600 x 1000	150	560	420	30 - 55
A6	Stanko	40		Y		Y			155	3	600 x 400	var	230	160	40 - 80
A8	Haulick Roos	125		Y		Y			290	3	1150 x 860	55	340	240	40 - 270

Heavy (8mm) Gauge Presses

E1	HME (Auto)	200		Y			Y		275	8	810 x 580	25	400	300	38
E5	Cincinnati	75	Y					Y							
E6	Cincinnati	75	Y					Y							
E7	HME	160		Y				Y							

Large Bed/Hydraulic Presses

52	Stanko	160		Y							1970 x 1250	320	615	415	
58	Amada	250		Y	Y				Fitted with light Guards		2700 x 950	250	550	430	20-30
40	Hydraulic	100			Y						840 x 580				
54	Rhodes	350		Y							1530 x 920	465	410	100	

Secondary Operation Presses

N/A	1 off - Stanko	40	These Presses are a mixture of key and friction presses, have various shut heights and some are fitted with die cushions. This allows for inter-changeability of tools between presses												
N/A	1 off - Stanko	63													
N/A	2 off - Erfurt/Stanko	100													
N/A	1 off - Rhodes	150													
N/A	2 off - Stanko	160													
14	Amada	150		Y	Y				Fitted with light Guards		1250 x 750	175	390	290	30-55
60	Chin Fong	110		Y					Fitted with light Guards		1150 x 680	180	350	270	30-60
61	Chin Fong	80		Y	Y				Fitted with light Guards		1000 x 600	150	330	350	35-80
62	Chin Fong	60		Y	Y				Fitted with light Guards		900 x 500	120	300	225	35-90
63	Chin Fong	60		Y					Fitted with light Guards		900 x 500	120	300	225	35-90
64	Aida	110		Y					Fitted with light Guards		1070x680	180	450	310	35-65
65	Aida	110		Y					Fitted with light Guards		1070x680	180	450	310	35-65
66	Seyi	35		Y					Fitted with light Guards		780 x 400	90	250	200	60-95
67	Chin Fong	80		Y	Y				Fitted with light Guards		1000 x 600	150	330	350	35-80

All Dimensions in mm